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# Computer Numerical Control - COP

## 2022-23

### Program map for Computer Numerical Control (CNC) Certificate of Proficiency (COP)

The Machine Trades certificate program is another route to employment as a machinist, millwright, tool and die maker, or other occupation related to manufacturing. Graduates may work as advanced apprentice machinists, machine operators, or programmers.

See also: ( [lowercolumbia.edu/programs/trades](http://lowercolumbia.edu/programs/trades) )

- Degree Requirements for Manufacturing, Trades and Transportation programs ( [lowercolumbia.edu/programs/trades](http://lowercolumbia.edu/programs/trades) )
- Course descriptions in LCC Catalog ( [lowercolumbia.edu/publications/catalog/courses](http://lowercolumbia.edu/publications/catalog/courses) )
- Distribution lists in LCC Catalog ( [lowercolumbia.edu/publications/catalog/distribution-lists](http://lowercolumbia.edu/publications/catalog/distribution-lists) )

***Please note that many course sequences only begin in fall quarter. Please check with your program advisor for more information.***

***Please review both the "By Quarter Overview" and "Detailed Class Sequence" tabs below.***

### By Quarter Overview

#### First Quarter

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- BUS 144: Management of Human Relations: DIV (5 credits)
- MASP 107: Machining for Related Occupations (2-6 credits) AND/OR MASP 111: Machine Shop I (2-10 credits)
- MATH 106: Industrial Mathematics (5 credits)
  - *MATH 079 or TECH 079 with a C or better or instructor permission\**
- MFG 115: Manufacturing Process (5 credits)

*\*Pre- and/or co-requisite(s)*

#### Second Quarter

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- MASP 107: Machining for Related Occupations (2-6 credits) AND/OR MASP 111: Machine Shop I (2-10 credits)
- MASP 204: CNC Machining Center Fundamentals (3 credits)
- BLPT 150: Machinist Blueprint Reading (5 credits)
- COLL 101: College Success 101 (2 credits)
- ENGL 110: Industrial Communication (5 credits)

#### Third Quarter

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- MFG 230: Computer Integrated Manufacturing (4 credits)
  - MASP 221 OR MASP 222\*
- MASP 221: CNC Milling (2-10 credits)
  - MASP 204\*
- MASP 205: CNC Turning Center Fundamentals (3 credits)
- HLTH 105: First Aid, CPR and Bloodborne Pathogens (1 credit)

*\*Pre- and/or co-requisite(s)*

## **Fourth Quarter**

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- MFG 105: Industrial Safety (3 credits)
- MASP 222: CNC Turning (2-10 credits)
  - MASP 205\*

*\*Pre- and/or co-requisite(s)*

## **Detailed Class Sequence**

### **1. Management of Human Relations: DIV**

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BUS 144 (5 credits)

### **2. Machining for Related Occupations AND/OR Machine Shop I**

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MASP 107 (2-6 credits) AND/OR MASP 111 (2-10 credits)

### **3. Industrial Mathematics**

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MATH 106 (5 credits)

*Pre- and/or co-requisite(s): MATH 079 or TECH 079 with a C or better or instructor permission*

### **4. Manufacturing Process**

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MFG 115 (5 credits)

### **5. Machining for Related Occupations AND/OR Machine Shop I**

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MASP 107 (2-6 credits) AND/OR MASP 111 (2-10 credits)

### **6. CNC Machining Center Fundamentals**

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MASP 204 (3 credits)

### **7. Machinist Blueprint Reading**

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BLPT 150 (5 credits)

## **8. College Success 101**

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COLL 101 (2 credits)

## **9. Industrial Communication**

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ENGL 110 (5 credits)

## **10. Computer Integrated Manufacturing**

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MFG 230 (4 credits)

*Pre- and/or co-requisite(s): MASP 221 OR MASP 222*

## **11. CNC Milling**

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MASP 221 (2-10 credits)

*Pre- and/or co-requisite(s): MASP 204*

## **12. CNC Turning Center Fundamentals**

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MASP 205 (3 credits)

## **13. First Aid, CPR and Bloodborne Pathogens**

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HLTH 105 (1 credit)

## **14. Industrial Safety**

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MFG 105 (3 credits)

## **15. CNC Turning**

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MASP 222 (2-10 credits)

*Pre- and/or co-requisite(s): MASP 205*

( [lowercolumbia.edu/program-maps/trades](http://lowercolumbia.edu/program-maps/trades) )

## **[Program Maps for Manufacturing, Trades and Transportation \( lowercolumbia.edu/program-maps/trades \)](http://lowercolumbia.edu/program-maps/trades)**

- Advanced Manufacturing Technology - AAS (Engineering Technician and Multicraft Trades Option) ( [lowercolumbia.edu/program-maps/trades/AAS-Advanced-Manufacturing-Technology-Engineering-Tech-Multicraft-Trades](http://lowercolumbia.edu/program-maps/trades/AAS-Advanced-Manufacturing-Technology-Engineering-Tech-Multicraft-Trades) )

- [Advanced Manufacturing Technology - AAS \(Multicraft Trades and Production Technician Option\) \( lowercolumbia.edu/program-maps/trades/AAS-Advanced-Manufacturing-Technology-Multicraft-Trades-Production-Tech \)](http://lowercolumbia.edu/program-maps/trades/AAS-Advanced-Manufacturing-Technology-Multicraft-Trades-Production-Tech)
- [Advanced Manufacturing Technology - AAS \(Production Technician and Engineering Technician Option\) \( lowercolumbia.edu/program-maps/trades/AAS-Advanced-Manufacturing-Technology-Production-Tech-Engineering-Tech \)](http://lowercolumbia.edu/program-maps/trades/AAS-Advanced-Manufacturing-Technology-Production-Tech-Engineering-Tech)
- [Automotive Technology - AAS \( lowercolumbia.edu/program-maps/trades/AAS-Automotive-Technology \)](http://lowercolumbia.edu/program-maps/trades/AAS-Automotive-Technology)
- [Automotive Technology - AAS-T \(BAS-OLTM Option\) \( lowercolumbia.edu/program-maps/trades/AAS-Automotive-Technology-to-BAS-OLTM \)](http://lowercolumbia.edu/program-maps/trades/AAS-Automotive-Technology-to-BAS-OLTM)
- [Automotive Technology - COP \( lowercolumbia.edu/program-maps/trades/COP-Automotive-Technology-Maintenance-Light-Repair \)](http://lowercolumbia.edu/program-maps/trades/COP-Automotive-Technology-Maintenance-Light-Repair)
- [Commercial Truck Driving - COC \( lowercolumbia.edu/program-maps/trades/COC-Commercial-Truck-Driving \)](http://lowercolumbia.edu/program-maps/trades/COC-Commercial-Truck-Driving)
- [Computer Numerical Control - COP \( lowercolumbia.edu/program-maps/trades/COP-Computer-Numerical-Control \)](http://lowercolumbia.edu/program-maps/trades/COP-Computer-Numerical-Control)
- [Diesel/Heavy Equipment Technology - AAS \( lowercolumbia.edu/program-maps/trades/AAS-Diesel-Heavy-Equipment \)](http://lowercolumbia.edu/program-maps/trades/AAS-Diesel-Heavy-Equipment)
- [Diesel/Heavy Equipment Technology - AAS-T \(BAS-OLTM Option\) \( lowercolumbia.edu/program-maps/trades/AAS-Diesel-Heavy-Equipment-to-BAS-OLTM \)](http://lowercolumbia.edu/program-maps/trades/AAS-Diesel-Heavy-Equipment-to-BAS-OLTM)
- [Diesel/Heavy Equipment Preventative Maintenance - COP \( lowercolumbia.edu/program-maps/trades/COP-Diesel-Heavy-Equipment-Preventative-Maintenance \)](http://lowercolumbia.edu/program-maps/trades/COP-Diesel-Heavy-Equipment-Preventative-Maintenance)
- [Engineering Technician - COP \( lowercolumbia.edu/program-maps/trades/COP-Engineering-Technician \)](http://lowercolumbia.edu/program-maps/trades/COP-Engineering-Technician)
- [Machine Trades - AAS \( lowercolumbia.edu/program-maps/trades/AAS-Machine-Trades \)](http://lowercolumbia.edu/program-maps/trades/AAS-Machine-Trades)
- [Machine Trades - AAS-T \(BAS-OLTM Option\) \( lowercolumbia.edu/program-maps/trades/AAS-Machine-Trades-to-BAS-OLTM \)](http://lowercolumbia.edu/program-maps/trades/AAS-Machine-Trades-to-BAS-OLTM)
- [Machinist - COP \( lowercolumbia.edu/program-maps/trades/COP-Machinist \)](http://lowercolumbia.edu/program-maps/trades/COP-Machinist)
- [Multicraft Trades - COP \( lowercolumbia.edu/program-maps/trades/COP-Multicraft-Trades \)](http://lowercolumbia.edu/program-maps/trades/COP-Multicraft-Trades)
- [Production Technician - COP \( lowercolumbia.edu/program-maps/trades/COP-Production-Technician \)](http://lowercolumbia.edu/program-maps/trades/COP-Production-Technician)
- [Welding - AAS \( lowercolumbia.edu/program-maps/trades/AAS-Welding \)](http://lowercolumbia.edu/program-maps/trades/AAS-Welding)
- [Welding - COP \( lowercolumbia.edu/program-maps/trades/COP-Welding \)](http://lowercolumbia.edu/program-maps/trades/COP-Welding)